Integrated Engineering's C7/7.5 Audi S6 4.0T Mid-Pipe Install Guide
IE Part Numbers: IEEXCN2

Thank you for purchasing another high quality Integrated Engineering product! This instruction guide is used for installation of Integrated Engineering's Audi C7/7.5 S6 Mid-Pipe compatible with the Audi 4.0T Engine. This kit needs to be installed by a professional or an experienced technician. Integrated Engineering is not responsible for any damage caused by incorrect installation.
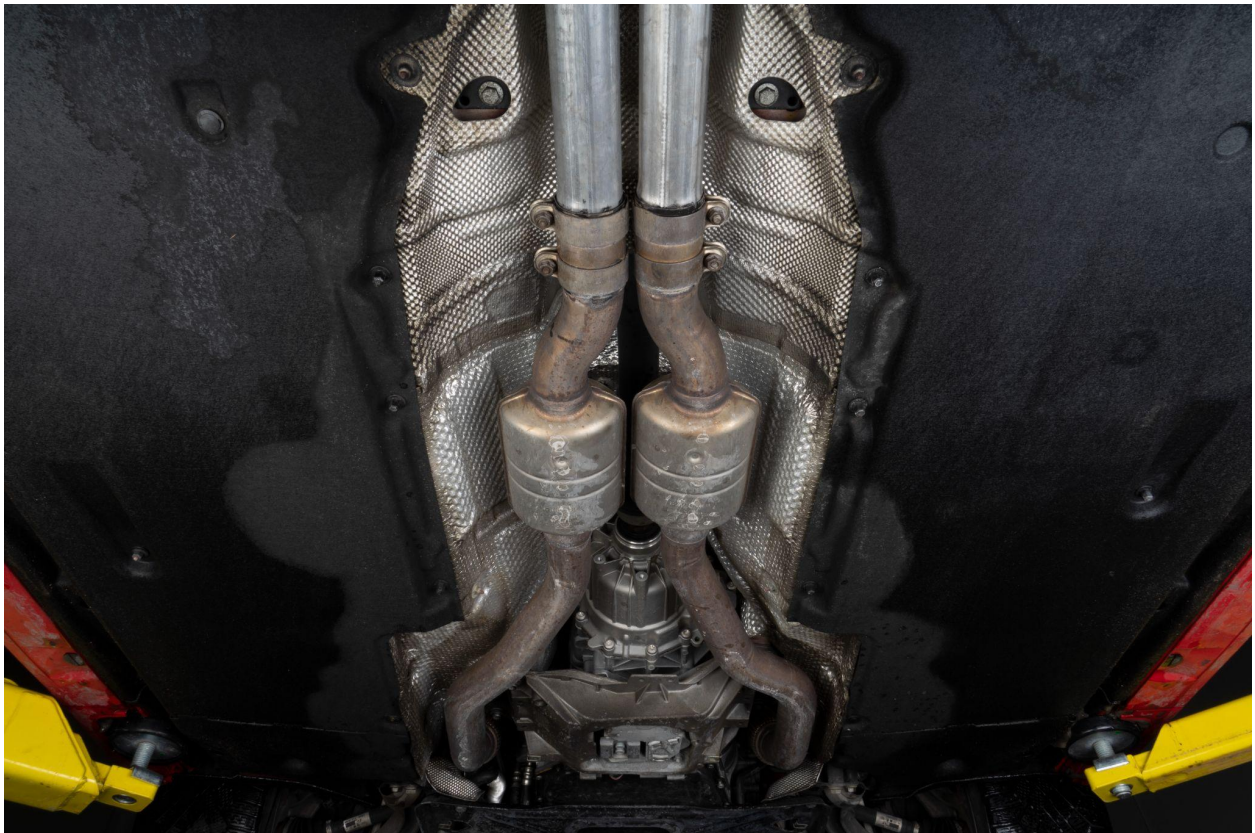
Open your IE Cold Air Intake Kit(s), inspect all components, and verify quantities.
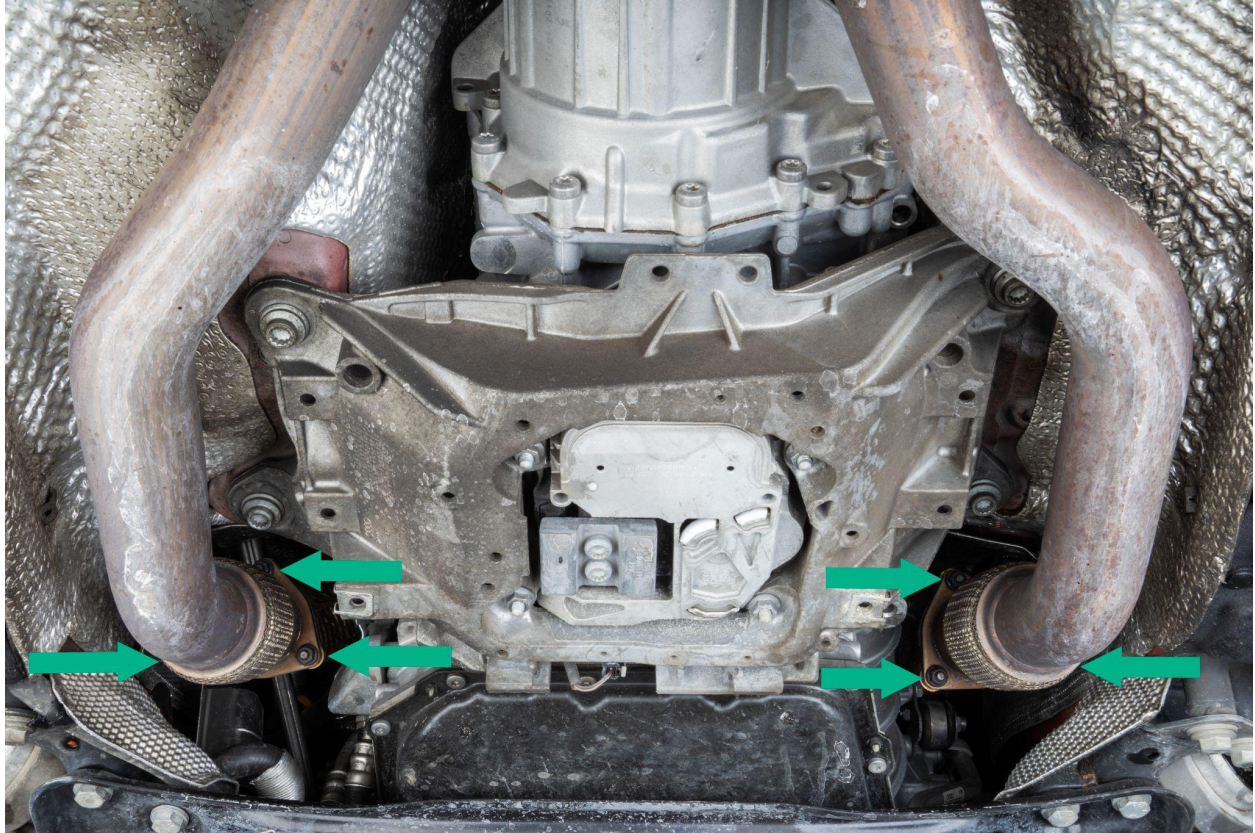
IEEXCN2 Kit Contents:
- **Drivers Side Mid Pipe**
- **Passengers Side Mid Pipe**
- **(6) Tab Nut (M8 x 1.25)**
- **(6) Hex Bolt (M8 x 1.25 x 30mm UHL)**
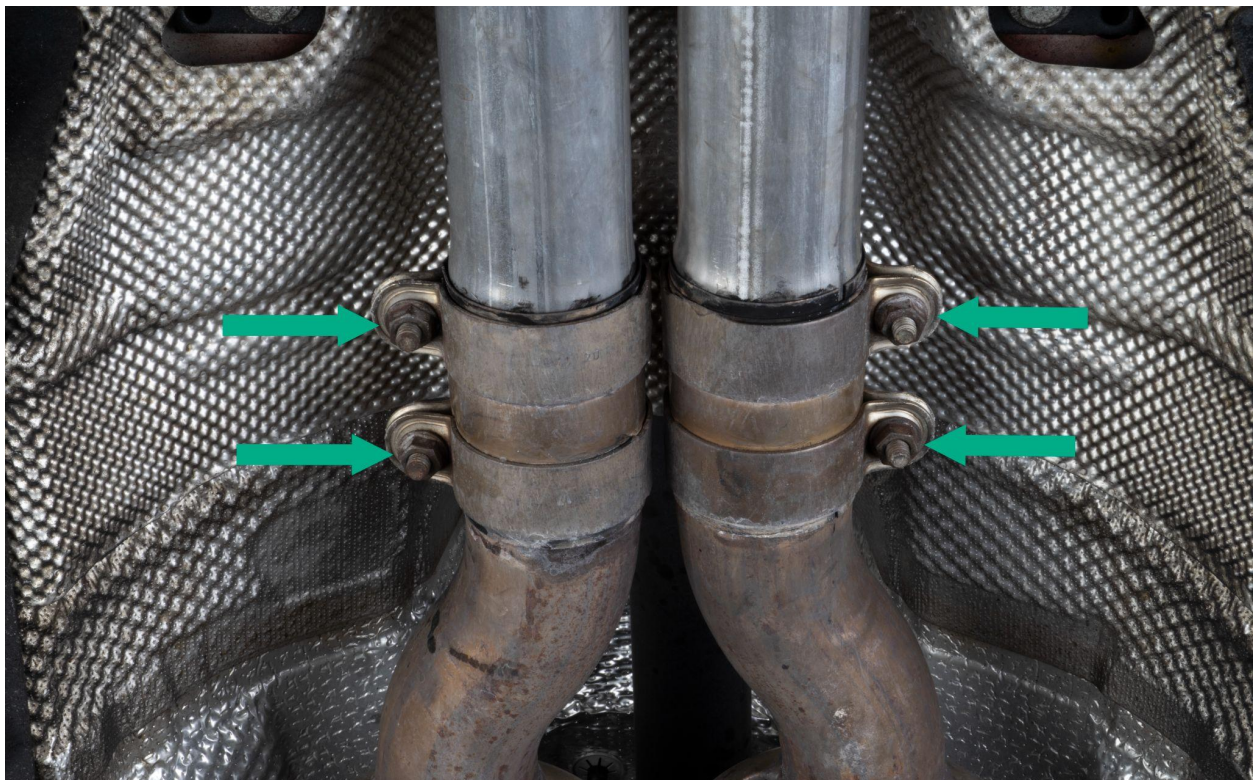- **(2) Audi Exhaust Gasket Catalyst to Mid Pipe**

First, Jack up your vehicle and make sure it is secure on jack stands or lift.

Remove six 12mm nuts from the Downpipe side of Mid Pipes. Accessing top bolt requires extension and swivel socket.

Loosen four 13mm nuts on exhaust clamps that secure the Mid Pipes to the rear section of the exhaust. Then push Exhaust Clamps back onto rear section pipes.

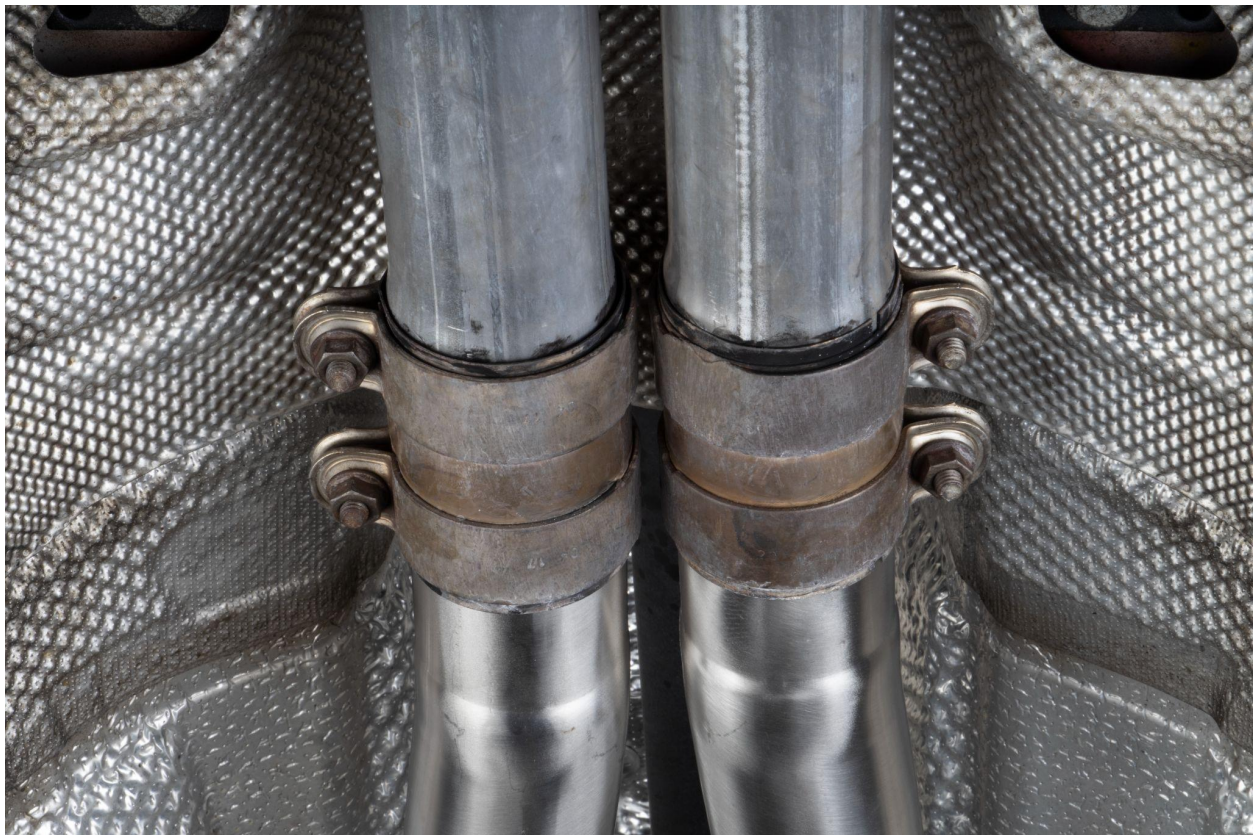Pull factory mid pipes back and remove each pipe from the car.

Install IE Midpipe Gasket on factory downpipes. (If your vehicle has non OEM downpipes, use supplied hardware in place of OEM studs)
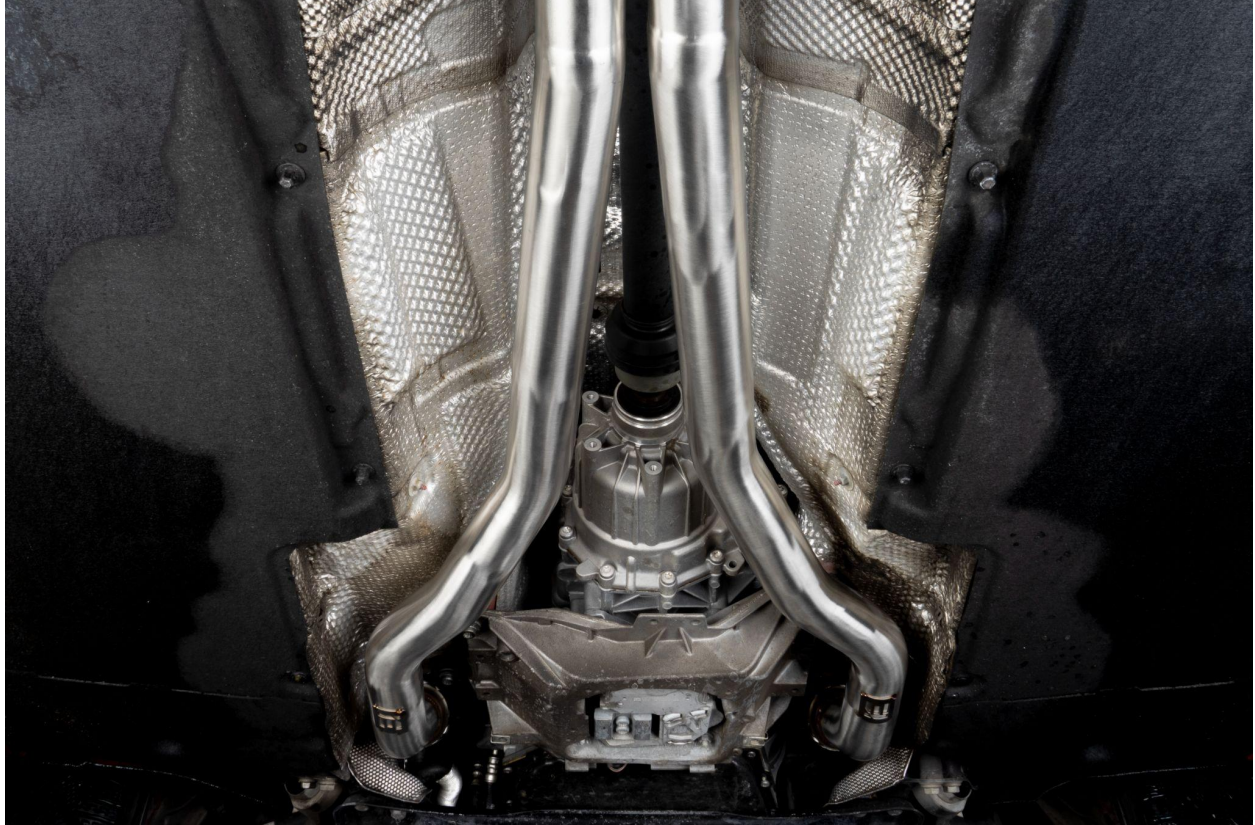
Position IE midpipes onto the OEM downpipe studs then finger thread nuts to the downpipe bolts.

Position Mid Pipes into the rear exhaust clamps.

Ensure the Mid Pipes are situated properly, then tighten exhaust clamps, and downpipe nuts.

Enjoy the looks and sound of your new IE C7/7.5 4.0T Mid-Pipes!

Thank you for purchasing another Integrated Engineering product. We are dedicated to serving your VW/Audi engine and performance needs. Please check our website frequently for new product releases. If you have any questions or concerns about this product please do not hesitate to contact us.

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