



PERFORMANCE BY
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ENGINEERING**

Integrated Engineering's C7/7.5 Audi S6 & S7 4.0T X-pipe Install Guide
IE Part Numbers: IEEXCN1

Thank you for purchasing another high quality Integrated Engineering product! This instruction guide is used for installation of Integrated Engineering's Audi C7/7.5 S6 X-pipe compatible with the Audi 4.0T Engine. This kit needs to be installed by a professional or an experienced technician. Integrated Engineering is not responsible for any damage caused by incorrect installation.



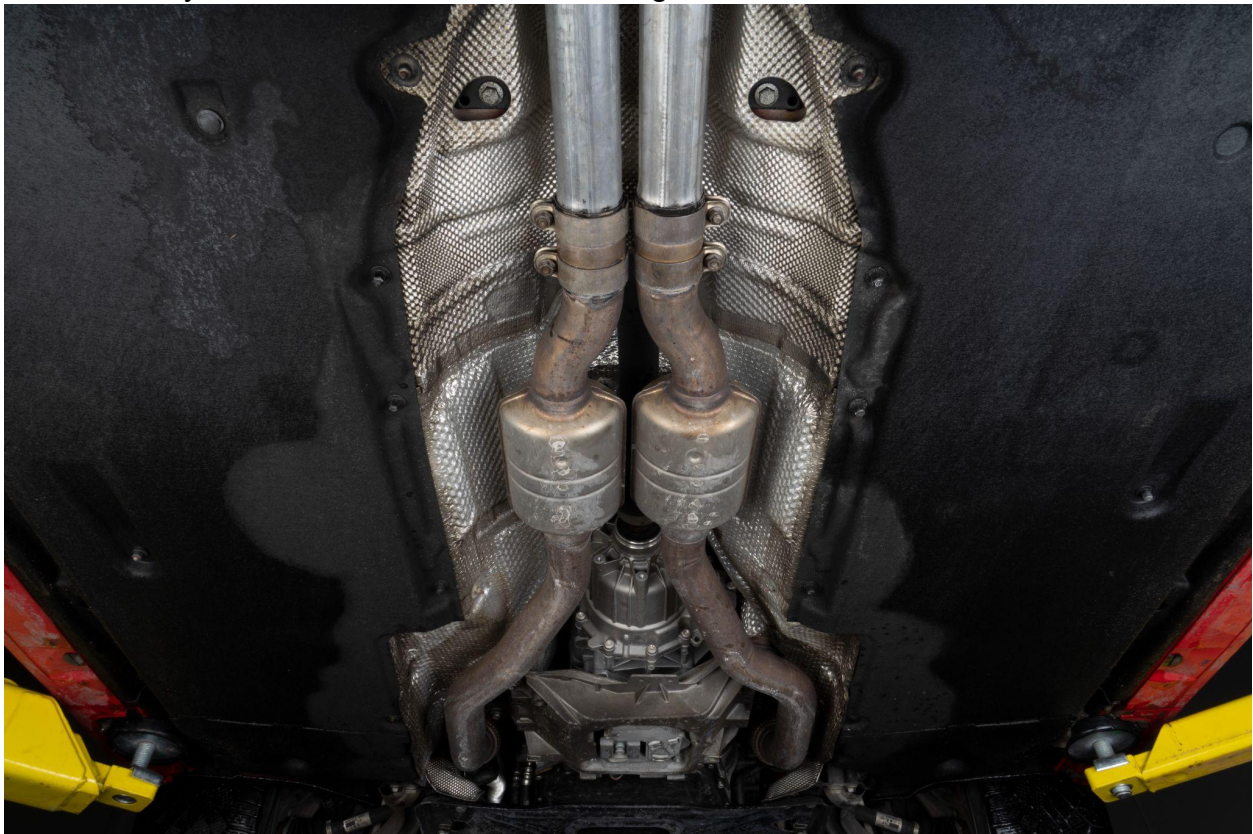
Open your IE Cold Air Intake Kit(s), inspect all components, and verify quantities.

IEEXCN2 Kit Contents:

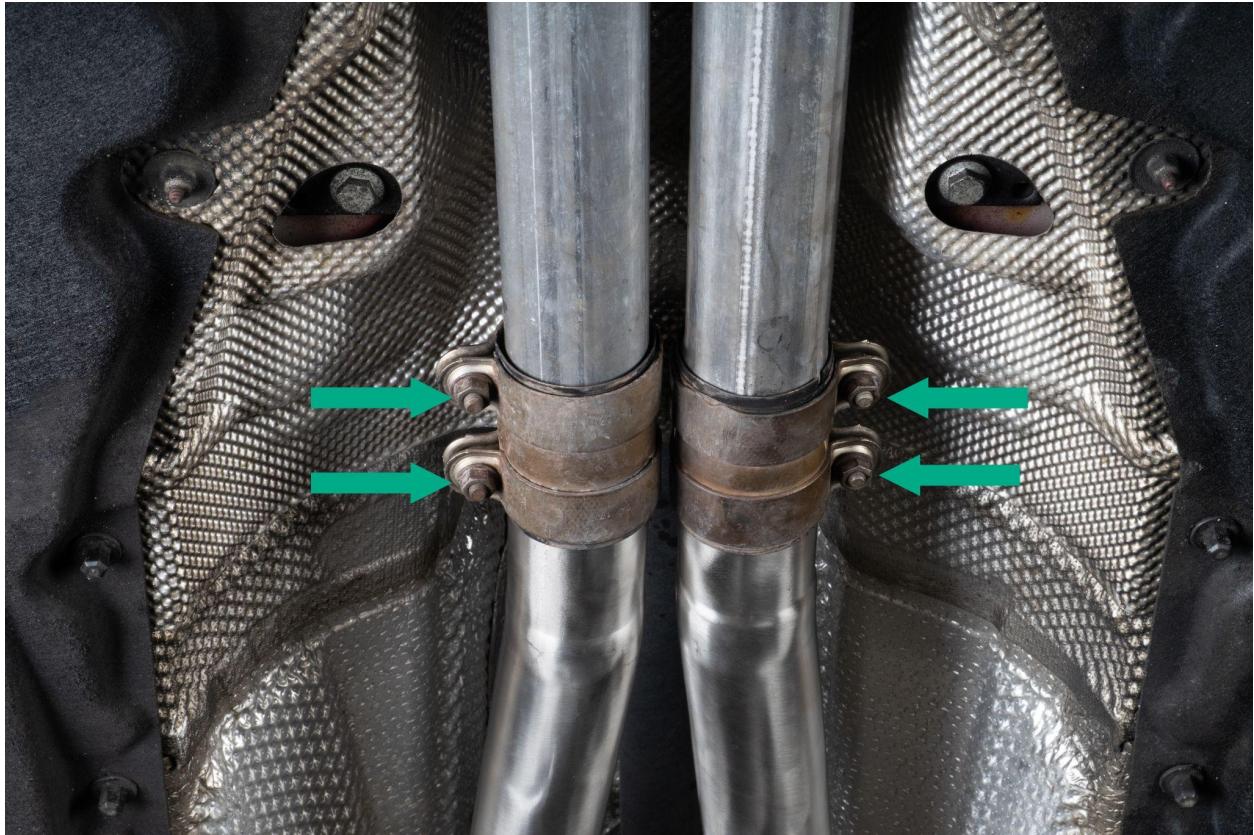
- **IE C7 S6 X-Pipe**
- **(2) 60mm OE Style Exhaust Clamps**

*Note: Install Guide was shot on a vehicle that previously had IE X-Pipe installed with IE Midpipes so some photos will show Non-OEM piping**

To begin, allow the vehicle to completely cool before starting. Using a vehicle lift or jack stands, safely raise and secure the vehicle to gain access to the exhaust.



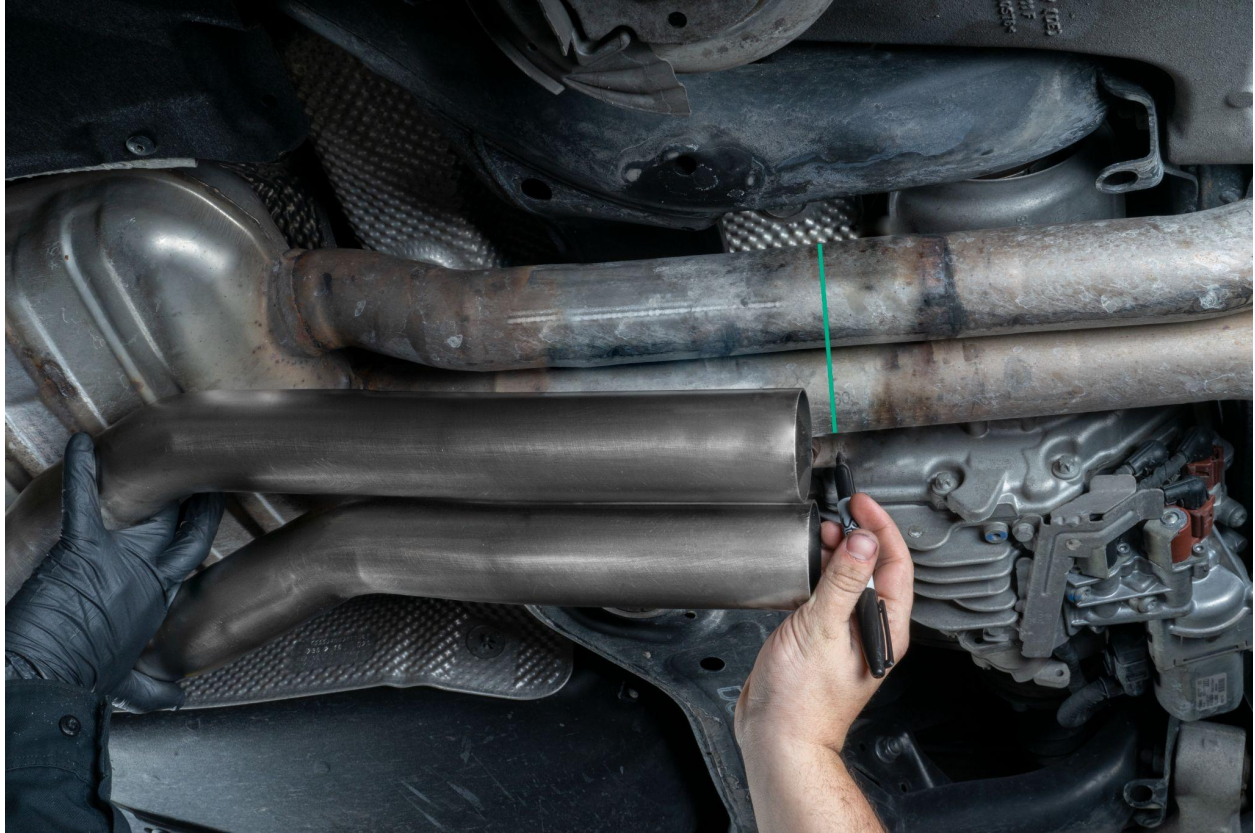
Loosen four 13mm nuts that connect the Midpipes to the rear muffler section of the exhaust.



Push the exhaust clamps forward onto the Midpipes to disconnect from the rear section of the exhaust.



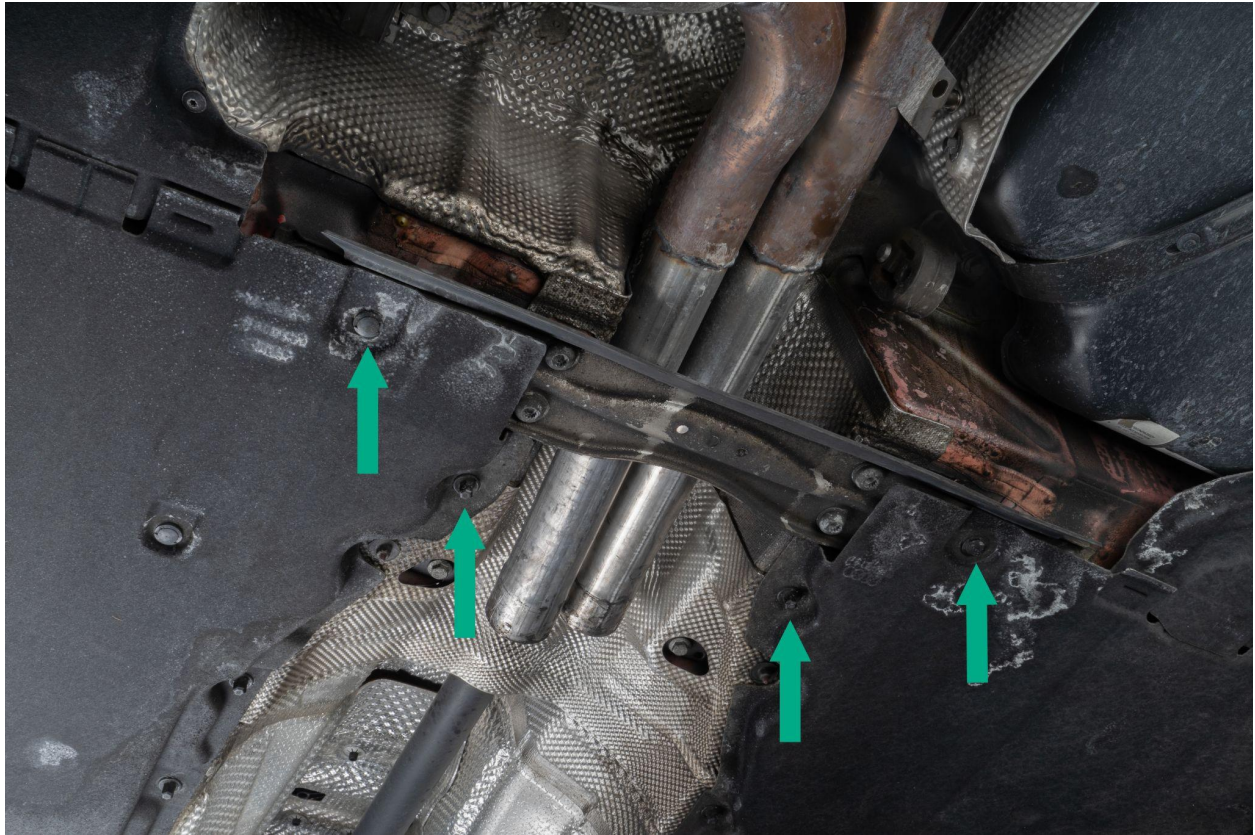
Hold the IE x-pipe up to the factory exhaust making sure to keep the front lined up and level with the front of the OEM pipe that was just disconnected from the midpipes. There is a sticker on the X-Pipe to ensure proper orientation. Once it is in place, mark where the x-pipe ends on the factory rear exhaust section. This step can only be properly done once so remember to old adage, "Measure twice, Cut once".



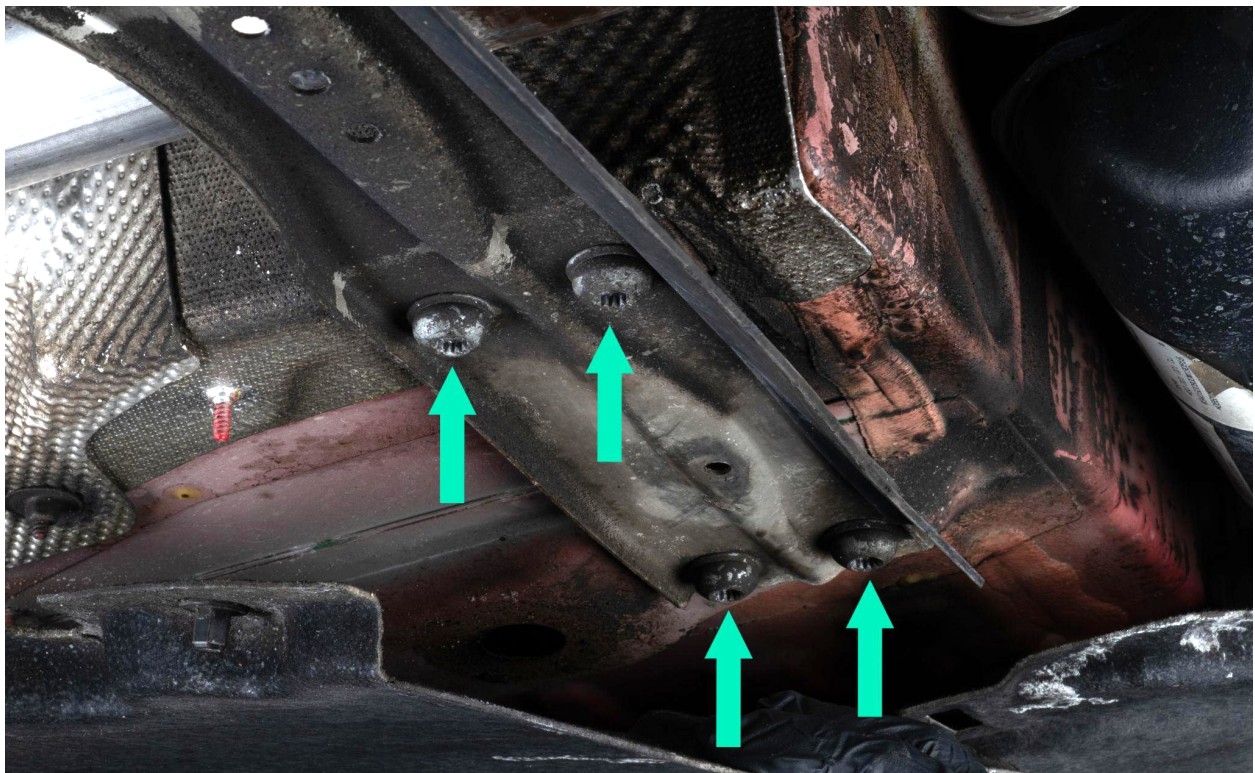
Using a saws-all, cut where you marked in the last step. *(Exhaust pictured is not OEM)*



Remove two push retainers and 2 plastic nuts holding up the under tray on each side of the exhaust. If you so desire, you can completely remove the undertrays by removing the other retainers.



Remove eight #10 triple square bolts (4 on each side) that secure the cross support.



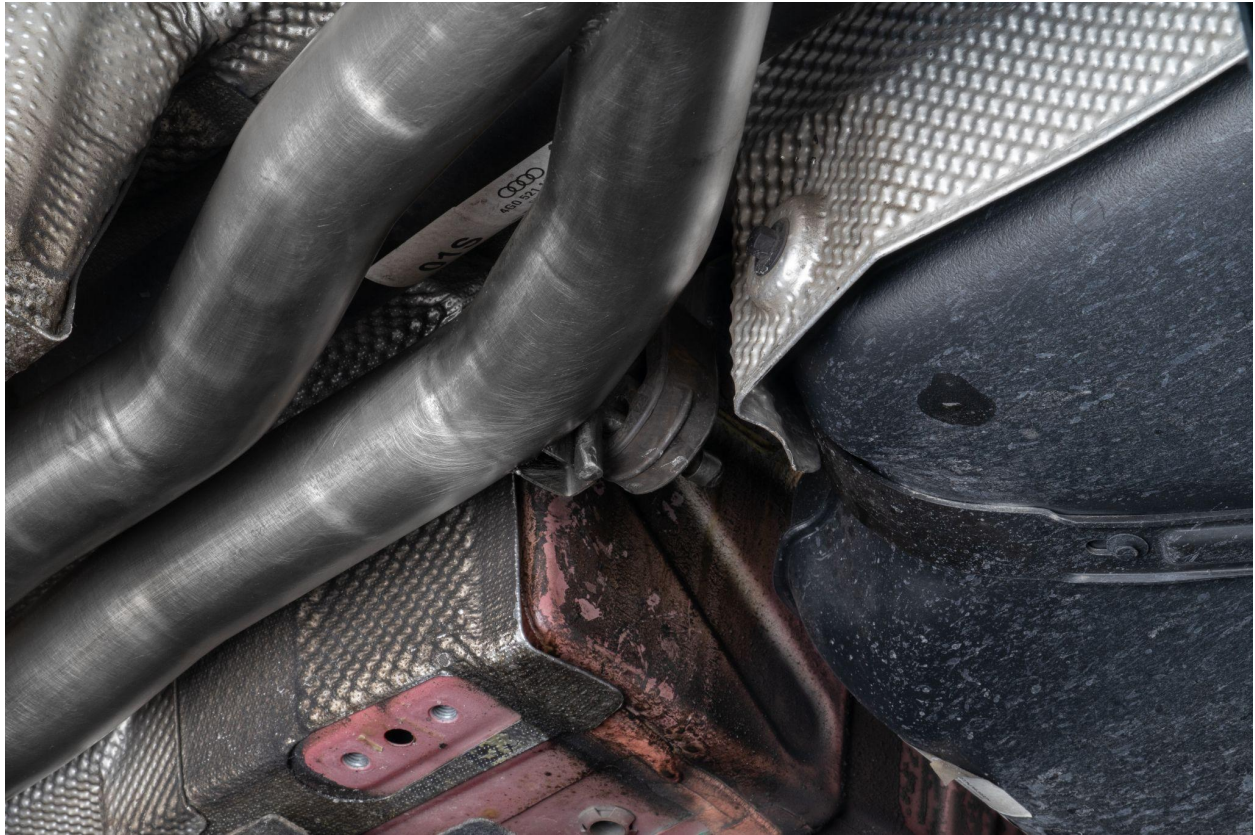
Using a large flat head, pry off the exhaust hangers on each side. **Take care.** When the exhaust is free of the hangers it will fall quickly and weighs roughly 15lbs.



Slide provided exhaust clamps over Axel back portion of the exhaust and loosely insert IE X-Pipe.



Insert the hanger into the rubber hanger.



Insert the front of x-pipe into midpipe exhaust clamps.



Make final adjustments then tighten all exhaust clamps.



Reinstall cross member and under tray in reverse order from removal. Then enjoy the look and sound of your new IE S6/S7 X-Pipe!



Thank you for purchasing another Integrated Engineering product. We are dedicated to serving your VW/Audi engine and performance needs. Please check our website frequently for new product releases. If you have any questions or concerns about this product please do not hesitate to contact us.

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